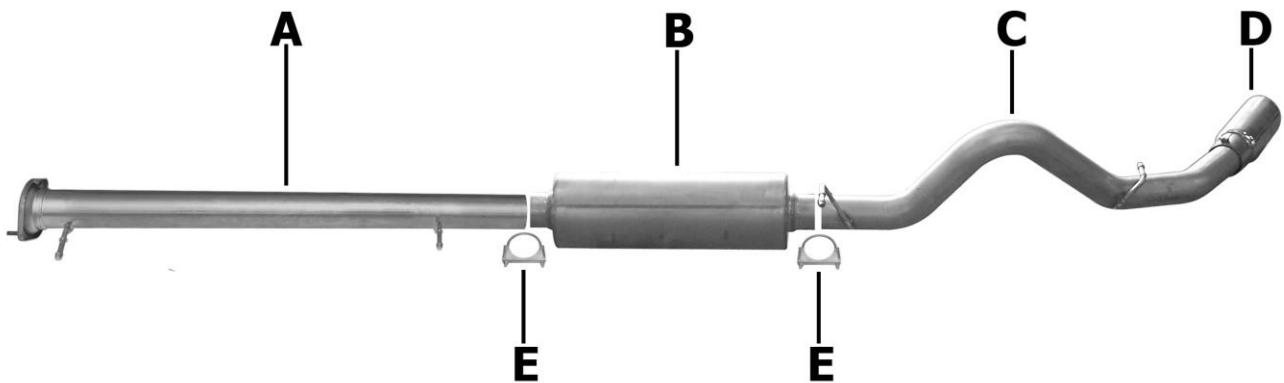


INSTALLATION INSTRUCTIONS

2020-2021 Chevrolet Silverado 2500HD/3500HD Truck 6.6L GAS, 2/4wd
 2020-2021 GMC Sierra 2500HD/3500HD Truck 6.6L GAS, 2/4wd

Crew Cab, Long Bed

PART #616517B



ITEM	PART #	QTY	DESCRIPTION
A	999701103S	1	3.5" Stainless Head Pipe w/ flange
B	11244S	1	Stainless Superflow SFT Muffler
C	999701107S	1	3.5" Stainless Tailpipe
D	500649-B	1	5" Rolled Stainless Angle Cut Tip
E	4170	2	3.5" Clamp
F	BO-1028	1	Head Pipe Bolt Kit

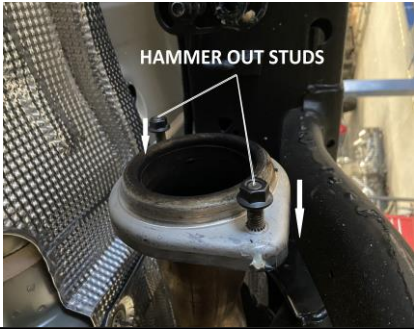
**Thank you for purchasing our Gibson Exhaust system for your vehicle.
 If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
 Monday through Friday, 8:00 am to 5:00 pm. 05/21**

EXHAUST INSTALLATION

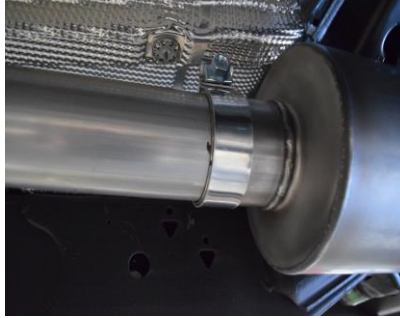
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the flanges located behind the catalytic converters. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. First you'll need to unbolt the factory flange and remove the exhaust. Next, hammer out the studs protruding from the factory flange, then install head pipe #A and tighten with allowance for adjustment using Bolt Kit #F



3. Install supplied 3½" clamp #H onto inlet end of new muffler #B and slip onto end of the head pipe with 2-1/4" inserted into muffler. Tighten with allowance for adjustment.



4. Slide the over axle tailpipe #C into the muffler 1.5-2". Use clamp #E to secure tailpipe to muffler. Do not tighten. Insert welded hangers into rubber grommets.



5. Be sure you have adjusted the tailpipe in the position to receive maximum clearance from both spare tire and shock. Do not tighten



6. With proper clearance from spare tire, install the exhaust tip onto the tailpipe. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from front.



7. Be sure to check all clearance after each section has been tightened to be sure there is proper clearance. It may take 4-500 miles for your vehicle to fully adjust to the changes in exhaust flow.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.